

# Epiglass HT9000 Fast :

Epiglass  
Epoxy Resin

## PRODUCT DESCRIPTION

A versatile epoxy resin system, suitable for a wide variety of uses, such as sheathing, laminating, filling and fairing, and gluing, on boats of all types. In addition to the high strength and durability associated with epoxy resins, this unique and easy-to-use formula offers many special features:

- \* Solvent free and low odour ensuring a cleaner working environment.
- \* Improved workability to adapt to varying environments
- \* Low viscosity for ease of mixing and wet out
- \* Fast hardener allowing a short time between re-application/sanding

## PRODUCT INFORMATION

<b>Colour</b>	YAA909-Clear Part A: Water white Part B: Amber
<b>Finish</b>	Gloss
<b>Specific Gravity</b>	1.0
<b>Volume Solids</b>	100%
<b>Mix Ratio</b>	Mix ratio 3:1 by volume (as supplied)
<b>Converter/Curing Agent</b>	YAA911
<b>Typical Shelf Life</b>	2 yrs
<b>VOC (As Supplied)</b>	0 g/l
<b>Unit Size</b>	333 ml, 1.33 lt, 5 lt

## DRYING/OVERCOATING INFORMATION

	Drying			
	10°C (50°F)	15°C (59°F)	23°C (73°F)	35°C (95°F)
Pot Life	45 mins	30 mins	16 mins	10 mins


**Note:** Pot lives are per 100 gms of HT9000. Pot life reduces as temperature and mix volume increases. Thin Film Gel Times: 10°C - 7 hrs; 15°C - 4 hrs; 23°C - 1.5 hrs; 35°C - 1 hr

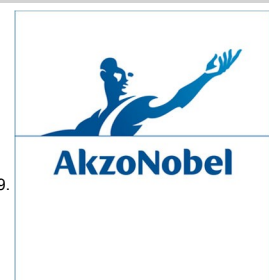
	Overcoating							
	Substrate Temperature							
Overcoated By	10°C (50°F)		15°C (59°F)		23°C (73°F)		35°C (95°F)	
	Min	Max	Min	Max	Min	Max	Min	Max

## APPLICATION AND USE

<b>Preparation</b>	<p><b>GRP</b> All surfaces should be sanded thoroughly and wiped down with International Epoxy Thinners #7. Remove all traces of release agents from bare new hulls since this could impair adhesion.</p> <p><b>WOOD</b> Sand along the grain with 220-280 grade paper for a good cosmetic finish. Sand across the grain with 40-60 grade paper for good adhesion when gluing. Wipe down with International Epoxy Thinners #7.</p> <p><b>METAL</b> Grind the surface to remove oxidation and provide a key. Wipe down with International Epoxy Thinners #7. For Aluminium/Bronze/Lead, better adhesion will be achieved by sanding the resin mix into the surface using wet or dry paper.</p>
<b>Method</b>	Apply to a surface pre-primed with a thin layer of resin mix. Techniques will vary depending on the job in hand. For Coating and Sheathing, apply a first primer coat and then subsequent coats with a brush or roller. A glue brush can be used for Gluing or a spatula which can also be used for Fillet Bonding. Use a spreader for Filling and Fairing applications. Pour paint into paint tray to extend working time.
<b>Hints</b>	<p><b>Mixing</b> Ensure the correct volume mix ratio is used. Add curing agent to the base and mix well. Carefully blend in any additive powders chosen until the desired consistency is achieved. Mix only as much as you can use in 20 minutes.</p> <p><b>Thinner</b> YTA061 International Epoxy Thinners #7.</p> <p><b>Thinning</b> Only use thinner when sheathing. Maximum 5%.</p> <p><b>Cleaner</b> YTA061 International Epoxy Thinners #7.</p> <p><b>Other</b> Use glue powder in all filler, fairing and filleting mixes to prevent sagging.</p>
<b>Some Important Points</b>	An amine blush may form on the surface of the Epiglass HT9000 Fast : as it cures, particularly in cold, damp conditions.

Please refer to your local representative or visit [www.yachtpaint.com](http://www.yachtpaint.com) for further information.

 International®, the AkzoNobel logo and other products mentioned in this publication are trademarks of, or licensed to Akzo Nobel. ©Akzo Nobel 2009.



# Epiglass HT9000 Fast :


Epiglass  
Epoxy Resin

	The cured Epiglass HT9000 Fast : should therefore be fresh water washed with a 3M Scotchbrite pad to remove any amine blush before proceeding with the application of varnish, undercoat, etc. Do not apply over conventional (one-pack) coatings. Product temperature should be minimum 10°C and maximum 30°C. Ambient temperature should be minimum 5°C/41°F and maximum 35°C/95°F. Substrate temperature should be minimum 5°C/41°F and maximum 35°C/95°F.
<b>Compatibility/Substrates</b>	Epiglass HT9000 Fast : will adhere to most substrates which have been thoroughly prepared, with the exception of thermoplastics such as PVC and polypropylene. Do not use on GRP which is not fully cured. Use the fast curing agent when a short time before re-application/sanding is required eg: Coating, Sheathing and Gluing.
<b>Number of Coats</b>	Variable
<b>Coverage</b>	(Theoretical) - 0 m <sup>2</sup> /lt Varies depending on usage.
<b>Application Methods</b>	Brush, Roller, DO NOT SPRAY

## TRANSPORTATION, STORAGE AND SAFETY INFORMATION

<b>Storage</b>	<b>GENERAL INFORMATION:</b> Exposure to air and extremes of temperature should be avoided. For the full shelf life of Epiglass HT9000 Fast : to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight. <b>TRANSPORTATION:</b> Epiglass HT9000 Fast : should be kept in securely closed containers during transport and storage.
<b>Safety</b>	Avoid contact with skin and eyes. Epiglass HT9000 Fast : can cause dermatitic skin reactions. Always use gloves and goggles and keep skin protected with overalls. Any accidental skin contact should be immediately washed off with soap and water. Do not eat, drink or smoke in mixing or application areas. Wear suitable respiratory protective equipment. DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of Epiglass HT9000 Fast : cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities. GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.
<b>IMPORTANT NOTES</b>	<i>The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.</i>

Please refer to your local representative or visit [www.yachtpaint.com](http://www.yachtpaint.com) for further information.

 International®, the AkzoNobel logo and other products mentioned in this publication are trademarks of, or licensed to Akzo Nobel. ©Akzo Nobel 2009.